PRODUCT DECLARATION
AMERICAN BLACK WALNUT MULTIPLANK

1 TECHNICAL PRODUCT SPECIFICATION

Product name:	American black walnut engineered flooring
Total thickness:	15 or 20 mm
Wood specie wear layer:	American black walnut (Juglans nigra)
Thickness wear layer:	3.5 or 5.5 mm
Base material:	birch exterior (WBP) plywood
Thickness base material:	12 or 15 mm
Moisture content:	6 - 8 %
Standard widths:	140, 180, 220, 260 and 300 mm
Standard lengths:	min 80% long (1800 - 3000 mm), max 20% short (800 - 1500 mm)
Tongue and groove:	tongued and grooved on four sides
Surface:	all open defects filled with putty and sanded
Janka hardness:	4500 N
Reaction to fire:	15 mm: Dfl-s1, 20 mm Cfl-s1
Product weight:	app. 10.5 and 13 kg/m2

2 GRADES



Select/Natural



Rustic

140 – 220 mm

Select*: occasional knots up to 1.5 cm, occasional pinholes, some traces of sapwood allowed.

Select/Natural: some traces of sapwood allowed (steamed), occasional sound knots up to appr 3 cm, knotholes max 1.5 cm, no center core, no (end) cracks.

Rustic: sapwood may occur up to 50% of the width of the board, sound knots max 6 cm, knotholes max 2.5 cm, traces of center core allowed, occasional end cracks max 20 cm.

260 - 300 mm

Select*: occasional knots up to 1.5 cm, occasional pinholes, some traces of sapwood allowed.

Select/Natural: some traces of sapwood allowed (steamed), occasional sound knots up to appr 4 cm, knotholes max 2 cm, no center core, no (end) cracks.

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Rustic: sapwood may occur up to 50% of the width of the board, sound knots max 8 cm, knotholes max 3 cm, traces of center core allowed, occasional end cracks max 20 cm.

General grade remarks

** Limited availability; offered on request only.*

Sound knots may have cracks. Natural discoloration and mineral streaks are allowed, as they are typical for American black walnut and part of its natural beauty.

3 CE - CONFORMITY

UAB NEDlit International CE conformity to EN 13489, "Wood flooring – Multi-layer parquet elements"

Dimensional characteristics and limit deviations:

Permitted deviation of width:	±0,2 mm
Lipping* (between elements):	≤0,2 mm
Squareness deviation:	0,2% over the width
Cupping:	0,2% over the width
Spring:	≤0,1% of the length

UAB NEDlit International 10	
EN 14342:2005+A1 Two-layer, single strip parquet flooring with tongue and groove, not pre-finished	
Reaction to fire, linked with:	C_{fl}-s1
a minimum mean density of:	650 kg/m^3
a minimum overall thickness of:	14 mm
a minimum thickness of the walnut top layer of at least:	5 mm
Reaction to fire of all other walnut engineered flooring	D_{fl}-s1
Emission of (release) formaldehyde	E1
Emission of pentachlorophenol	< 5 ppm
Breaking strength	NPD*
Slipperiness	NPD*
Thermal conductivity	0,17 W/mK
Biological durability	Class 1

*NPD = No performance conducted (yet)

Bow

A certain amount of bow is common and is to be expected in any plywood based engineered floorboard. Bow to a certain degree, is not considered a defect in any wood component, and does not indicate a faulty product nor does it affect the 'quality' of the finished floor. In general, WOODlife tolerates (both positive and negative) a bow of max 8 mm per running meter of flooring, being the distance between the board and the subfloor. This to be measured in the middle of the board when placed flat on the ground.

4 ENVIRONMENT

Production

- → The American black walnut used is harvested from controlled American forests, largely from FSC®-certified forests.
- → The floorboards are produced according to EN 13489.
- → The floorboards are cold pressed, using an EPI-adhesive produced by Dynea, Norway: Prefere 6170 with hardener Prefere 6670. The adhesive is 100% formaldehyde-free.

Finishing

The floorboards are finished using low-emission natural oils, hardwax oils and water-based lacquers produced by Saicos Colour, Germany.

Optionally all our floorboards can be treated with a fire-retardant system provided by Rubio Monocoat; the Flamaway system. We are one of the few European holders of a Bfl-s1 grading in engineered oak flooring according to the European fire classes (Euroclasses), which are described in norm EN-13501-1. A copy of our European fire rating certificate can be downloaded on our website.

Green building

WOODlife's multiplanks have an Excellent rating according to BREAAM. The approval implies that the products have passed tests for all major European regulations on the presence of VOC's and Formaldehyde in wooden flooring. Our flooring does not contain any solvents, isocyanides, formaldehyde, Creosote, Arsenic or Chrome.

Formaldehyde

The below table shows the strictest Formaldehyde norms, their limit values and test results on WOODlife multiplanks, according to test methods which are prescribed for the corresponding norms. Test reports are available upon request.

Formaldehyde classification	Country label	Limit value in µg/m³	WOODlife multiplank
E1	Europe	150	-
AgBB	Germany	120	4.3
Belgian regulation on VOC emissions	Belgium	100	4.3
CARB Phase 2	US/CA	60	-
Blue Angel (Blaue Engel)	Germany	60	4.3
M1	Finland	50	5.4
A+	France	10	4.3
California CDPH	US/CA	9	-
LEED4	US/CA	9	-

Responsible sourcing
Of course, we can also supply our flooring FSC®-certified.
A copy of our FSC-certificate can be downloaded on our website.
FSC License code: FSC-C092624
CoC Certificate Registration Code: NC-COC-029615-HK

The mark of responsible forestry
FSC® C092624

Wood waste
WOODlife does not waste any wood. Leftovers are used to produce skirting and home decorations. The remainder as well as all our saw dust is used as fuel wood to heat the entire factory including drying kilns.

5 INSTALLATION & MAINTENANCE

Installation
- → We recommend taking app 7-8% saw waste for regular flooring and 12-14% for pattern flooring into account when calculating the amount needed.
- → Storage in the room at least 48 hours before installation. Packs are to be kept closed.
- → During installation, humidity should be between 35% and 70%, temperature between 18 ° to 24 ° Celsius.
- → Installation method: glue down or screw down is recommended, floating installation is possible.
- → Always take local installation standards into account.
- → All our walnut multiplanks are suitable for under floor heating.
- → All oiled WOODlife floors are finished with natural oils and have been fully cured at the factory. Unlike oxidative oiled floors, our floors are fully hardened upon arrival and can therefore be used in any space, without any restrictions.

Also see the following documentation:
WOODlife Flooring – installation guidelines.
WOODlife Flooring – underfloor heating.

Care & maintenance
After installation, relative humidity levels in the rooms should be always kept between 30% and 70%. Please be aware to place humidifiers/vaporizers during the wintertime if needed. Ventilate the spaces on a regular basis. Our floors require regular maintenance; frequency strongly depends on type of use. A rough guideline:

Daily cleaning:	Dry cleaning
Periodic cleaning:	Saicos Wash Care (parquet friendly soap for mopping)
Maintenance at regular use:	Saicos Wax Care (maintenance oil), 1 or 2 times per year
Maintenance at intensive & commercial use:	Saicos Wax Care (maintenance oil), 3 or 4 times per year

Also see the following documentation: WOODlife Flooring – maintenance guide.

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